Appl. No.: Not Yet Assigned Amdt. dated September 25, 2003 Preliminary Amendment

In the Abstract:

Applicants have amended the abstract to add paragraph numbering. Please replace the originally filed Abstract with the following amended version of the Abstract:

Abstract

[0054] A light metal cylinder crankcase for combustion engines has cylinder bushings with a running layer that forms the running surface and a rough, external bonding layer for bonding the cylinder bushings to the cylinder crankcase while pouring the cylinder crankcase. At least 60% of the bonding layer relative to the jacket surface of the bonding layer is connected with the casting material of the cylinder crankcase in a material tight manner.